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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/662,601	09/15/2003	Marton Klein	1/1393	2344	
28501	7590 04/14/2005		EXAM	EXAMINER	
MICHAEL P. MORRIS			CYGAN, MICHAEL T		
	ER INGELHEIM CORPO	RATION	ADTIBUT	D4.050.40.000	
900 RIDGEE	BURY ROAD		ART UNIT	PAPER NUMBER	
P. O. BOX 3	68		2855		
RIDGEFIEL	D, CT 06877-0368		DATE MAILED: 04/14/2005		

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
Office Action Comments	10/662,601	KLEIN ET AL.	(BW)			
Office Action Summary	Examiner	Art Unit				
	Michael Cygan	2855				
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	correspondence addres	:s			
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply tf NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be tin within the statutory minimum of thirty (30) day rill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	nely filed s will be considered timely. the mailing date of this commu D (35 U.S.C. § 133).	nication.			
Status						
1) Responsive to communication(s) filed on 28 Fe	ebruary 2005.					
	action is non-final.					
3) Since this application is in condition for allowar	nce except for formal matters, pro		erits is			
closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 4	o3 O.G. 213.				
Disposition of Claims						
4) ⊠ Claim(s) 21-40 is/are pending in the application 4a) Of the above claim(s) is/are withdray 5) □ Claim(s) is/are allowed. 6) ⊠ Claim(s) 21-26,30,31 and 33-40 is/are rejected 7) ⊠ Claim(s) 27-29 and 32 is/are objected to. 8) □ Claim(s) are subject to restriction and/or	vn from consideration.					
Application Papers						
9) The specification is objected to by the Examine	r.		,			
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.						
Applicant may not request that any objection to the	drawing(s) be held in abeyance. See	e 37 CFR 1.85(a).				
Replacement drawing sheet(s) including the correct		•				
11)☐ The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action or form PTO-1	52.			
Priority under 35 U.S.C. § 119						
12) △ Acknowledgment is made of a claim for foreign a) △ All b) ☐ Some * c) ☐ None of: 1. ☐ Certified copies of the priority documents 2. ☐ Certified copies of the priority documents 3. ☒ Copies of the certified copies of the priority application from the International Bureau * See the attached detailed Office action for a list	s have been received. s have been received in Applicati ity documents have been receive ı (PCT Rule 17.2(a)).	on No ed in this National Sta	ge			
Attachment(s)			. •			
1) Notice of References Cited (PTO-892)	4) Interview Summary	(PTO-413)				
2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	Paper No(s)/Mail Do 5) Notice of Informal F 6) Other:	ate Patent Application (PTO-152	2)			

DETAILED ACTION

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 1. Claims 21-24, 30, 31, 37, 38, and 40 are rejected under 35 U.S.C. 103(a) as being unpatentable over Veillard (FR 2,193,478) in view of Vinton (US 4,803,868). Veillard teaches a method of checking the leaktightness of a sealed container [1] having a flange [4] and holding a gas (possibly at low pressure through application of a vacuum), comprising the steps of placing the sealed container in a tank containing a tracer gas such as helium. After an amount of time, the sealed container is removed from the tank, the container is opened, and a sample of the gas inside the container is taken and analyzed at least qualitatively for the presence of the tracer gas to determine leaks. See entire document, especially in the English language translation at page 2 lines 3-8 and the last four paragraphs which describe the process. Veillard teaches the claimed invention except for the sealed containers holding pharmaceutical substances and comprising foil-covered blister packs.

Vinton teaches a method of leak testing hermetically sealed foil-covered blister packs holding pharmaceutical substances; see column 1 lines 6-16 and column 2 lines 30-41. It would have been obvious to one having ordinary skill in the art at the time the invention was made to use hermetically sealed foil-covered blister packs holding pharmaceutical substances as the sealed containers in the method taught by Veillard to perform leaktightness tests, since Vinton teaches that it is "desirable for pharmaceutical pill packs to be hermetically sealed" and for tests to be "performed during the packaging process to determine that the packaging has properly been carried out"; see column 1 lines 11-15.

The temperature of the applied Veillard (FR 2,193,478) and Vinton (US 4,803,868) references is assumed to be ambient (ca. 20-40 °C), since no heating or other temperature description was given in the references.

Alternatively, it would have been obvious to one having ordinary skill in the art at the time the invention was made to use the claimed temperature range, since it has been held that where the general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art; see *In re Aller* 105 USPQ 233.

 Claims 25 and 26 are rejected under 35 U.S.C. 103(a) as being unpatentable over Veillard (FR 2,193,478) in view of Vinton (US 4,803,868) as applied to claim 3 above, and further in view of Krahn (US 2001/0016059 A1). The

claimed invention is considered to be taught except for the use of a polypropylene container having an aluminum foil cover. Krahn teaches the leak testing or blister packages, which are stated to consist of a polypropylene container having an aluminum foil cover; see column 1, paragraphs 1 and 2. It would have been obvious to one having ordinary skill in the art at the time the invention was made to use a polypropylene container having an aluminum foil cover as taught by Krahn in the invention taught by Veillard in view of Vinton, since (while Viton is silent to the nature of the blister packs) Krahn teaches that such a composition is standard in the art for blister packs.

3. Claims 33-36 are rejected under 35 U.S.C. 103(a) as being unpatentable over Veillard (FR 2,193,478) in view of Vinton (US 4,803,868) as applied to claim 21 above, and further in view of Achter (US 5,939,619). The claimed invention is considered to be taught except for the use of the claimed pressure ranges. Achter teaches the application of appropriate pressure ranges when introducing a tracer gas into a sealed flexible package containing a metal foil; see column 5 lines 10-13 and column 3 lines 20-39. It would have been obvious to one having ordinary skill in the art at the time the invention was made to use the claimed pressure ranges, since it has been held that where the general conditions of a claim are disclosed in the prior art,

discovering the optimum or workable ranges involves only routine skill in the art; see *In re Aller* 105 USPQ 233.

4. Claim 39 is rejected under 35 U.S.C. 103(a) as being unpatentable over Veillard (FR 2,193,478) in view of Vinton (US 4,803,868) as applied to claim 1 above, and further in view of Westbrook (US 6,067,844). The claimed invention is considered to be taught except for the opening and removal of the gas being carried out in a single step. Westbrook teaches a leaktightness test in which a tracer gas is analyzed from within a sealed chamber wherein the opening and removal of the gas being carried out in a single step; see column 7 lines 1-30. It would have been obvious to one having ordinary skill in the art at the time the invention was made to use a single step method as taught by Westbrook in the invention taught by Veillard to sample the gas, since this would eliminate the presence of interferences (introduced with ambient air during the opening of the container) in the sampled air being analyzed, thus reducing sources of error.

Allowable Subject Matter

5. Claims 27-29 and 32 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims, since the prior art neither discloses nor fairly teaches the structural and/or temperature

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limitations set forth in these claims in combination with the other recited limitations.

Response to Arguments

- 6. Applicant argues that Veillard's container is not sealed as claimed, since it uses a plug. However, the claim encompasses even temporarily sealed containers, and is therefore met by the combination applied in the rejection.
- 7. In response to applicant's arguments against the references individually, one cannot show nonobviousness by attacking references individually where the rejections are based on combinations of references. See *In re Keller*, 642 F.2d 413, 208 USPQ 871 (CCPA 1981); *In re Merck & Co.*, 800 F.2d 1091, 231 USPQ 375 (Fed. Cir. 1986). Here, the Vinton reference is applied only for the teaching of the desirability of testing sealed foil-covered blister packs holding pharmaceutical substances.
- 8. Furthermore, Vinton notes that such testing is desirable in an on-going packaging process; see column 1 lines 6-15.

Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP

§ 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Michael Cygan whose telephone number is (571) 272-2175. The examiner can normally be reached on 8:30-6 M-Th, alternate Fridays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Edward Lefkowitz can be reached on 571-272-2180. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

MICHAEL CYGAN, PH.D. PRIMARY EXAMINER